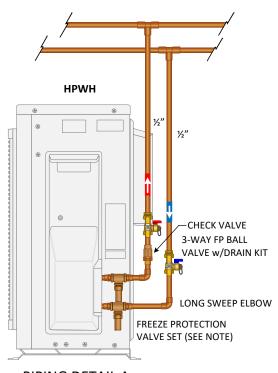
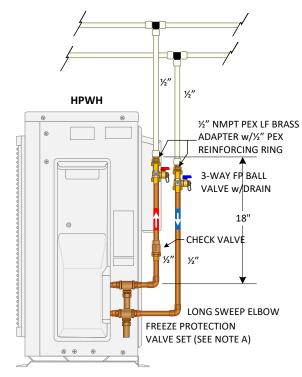
## **HEAT PUMP WATER HEATER PIPING DETAIL (HPWH)**



PIPING DETAIL A
WITH COPPER PIPE



PIPING DETAIL B
WITH PEX PIPE

## **NOTES**

**NOTE A:** TO PREVENT DAMAGE TO THE HPWH, WHERE TEMPERATURES ROUTINELY DROP BELOW FREEZING, WE RECOMMEND A FREEZE PROTECTION VALVE SET.

NOTE B: AREAS WHERE WATER HARDNESS IS GREATER THAN > 200 PPM, IT MAY BE NECESSARY TO PERIODICALLY SERVICE THE HPWH HEAT EXCHANGER. WE RECOMMEND INSTALLING A SERVICE VALVE FLUSH KIT TO THE HPWH. INSTRUCTIONS ON HOW TO DO THE PROCEDURE IS EXPLAINED IN OUR SANCO₂ TECHNICAL MANUAL.

NOTE C: INSULATE ALL PIPING PER CODE.

**NOTE D:** CHECK WITH LOCAL JURISDICTIONS FOR CODE REQUIREMENTS. SOME AREAS REQUIRE 18 INCHES OF COPPER PIPE AT THE HOT WATER HEATER OUTLET CONNECTION BEFORE TRANSISIONING TO PEX.





TITLE: 18 HPWH STACKED OPPOSING (3) STORAGE TANKS 455 SWING TANK FOR RECIRC 200

PROJECT:

Date: 10/03/25 Time:12:17 PM REV-

NOTE

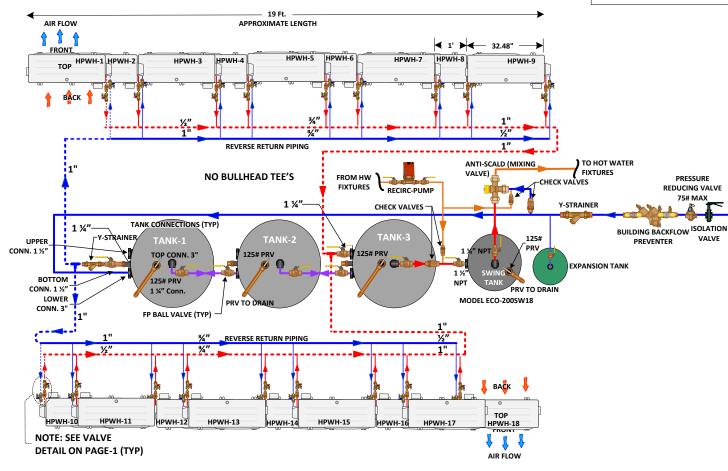
DASHED LINES REPRESENT CRITICAL
PIPING PATH. REFER TO ECO2
APPLICATION AN DESIGN MANUAL ON
HOW TO DETERMINE TOTAL
EQUIVALENT LENGTH (T.E.L.) DO NOT
EXCEED 66 FEET OF T.E.L.

NOTE A: TO PREVENT DAMAGE TO HWHP'S INTERNAL COMPONETS. WE MUST LIMIT THE INCOMING BUILDING WATER PRESSURE TO A MAXIMUM OF 75 PSI. THIS INCLUDES CALCULATING STATIC PRESSURE PLUS INCOMING WATER PRESSURE. THIS CAN BE CONTROLLED BY SELECTING A PROPERLY SIZED PRESSURE REDUCING VALVE.

NOTE B: MAXIMUM DISTANCE OF SEPARATION FROM THE FURTHEST HPWH TO THE FURTHEST STORAGE TANK IS 66 FEET. THE DESIGNER/ENGINEER MUST ACCOUNT FOR TOTAL EQUIVALENT LENGTH OF PIPE & FITTING PLUS STRAGHT PIPE ALONG THE CRITICAL PIPING PATH. CONSULT WITH ECOZ SYSTEMS TECHNICAL SUPPORT OR REFER TO OUR ECOZ APPLICATION AND DESIGN MANUAL.

COLD DOMESTIC WATER SUPPLY





MODEL ECO-455GLNST		
STORAGE TANK CONNECTIONS		
COLD WATER INLET	3" FEMALE NPT	
HOT WATER OUTLET	3" MALE NPT	
COLD WATER TO HP	1 ½" FEMALE NPT	
HOT WATER FROM HP	1 ½" FEMALE NPT	

p 1

HPWH MODEL's GS5-45HPC &	GS5-45HPC-D	
HOT WATER OUTLET CONN.	½" NMPT	
COLD WATER INLET CON.	½" NMPT	
ALL PIPING & CONNECTIONS TO MAIN		
HEADERS CAN BE 1/2" COPPER OR PEX		





TITLE: 18 HPWH STACKED OPPOSING (3) STORAGE TANKS 455 SWING TANK FOR RECIRC 200

PROJECT:

Date: 10/03/25 Time:12:17 PM REV-

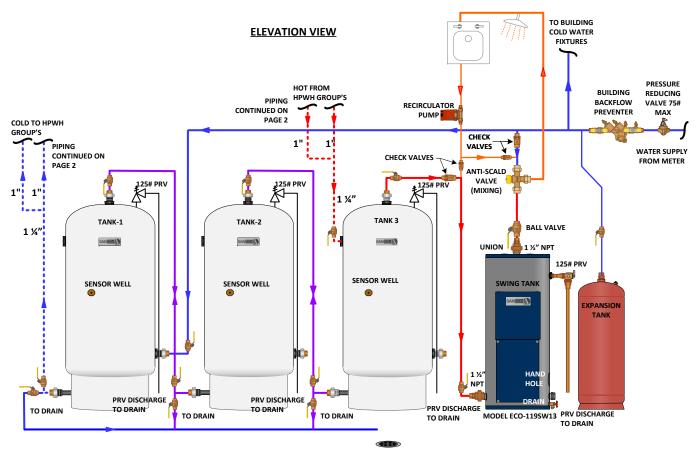
NOTE:

DASHED LINES REPRESENT CRITICAL PIPING PATH. REFER TO ECO2 APPLICATION AN DESIGN MANUAL ON HOW TO DETERMINE TOTAL EQUIVALENT LENGTH (T.E.L.) DO NOT EXCEED 66 FEET OF T.E.L.

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NOTE A: TO PREVENT DAMAGE TO HWHP'S INTERNAL COMPONETS. WE MUST LIMIT THE INCOMING BUILDING WATER PRESSURE TO A MAXIMUM OF 75 PSI. THIS INCLUDES CALCULATING STATIC PRESSURE PLUS INCOMING WATER PRESSURE. THIS CAN BE CONTROLLED BY SELECTING A PROPERLY SIZED PRESSURE REDUCING VALVE.

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MODEL ECO-455GLNST		
STORAGE TANK CONNECTIONS		
COLD WATER INLET	3" FEMALE NPT	
HOT WATER OUTLET	3" MALE NPT	
COLD WATER TO HP	1 ½" FEMALE NPT	
HOT WATER FROM HP	1 ½" FEMALE NPT	

HPWH MODEL's GS5-45HPC &	GS5-45HPC-D	
HOT WATER OUTLET CONN.	½" NMPT	
COLD WATER INLET CON.	½" NMPT	
ALL PIPING & CONNECTIONS TO MAIN		
HEADERS CAN BE ½" COPPER OR PEX		